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How to install Advanced Filtration (CORE One)

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How to install Advanced Filtration (CORE One)



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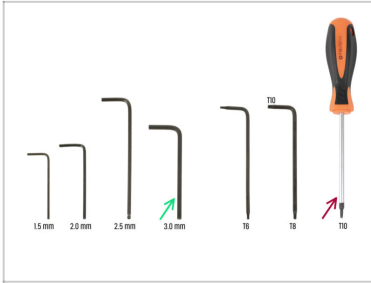


STEP 1 Introduction



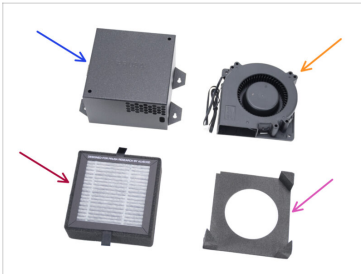
- This guide will take you through the installation of the **Advanced Filtration** on your **Prusa CORE One**.
- If you are installing the Advanced Filtration System on **Prusa CORE One L**, please follow the instructions in the corresponding manual **How to install Advanced Filtration (CORE One L)**
- All necessary parts are available in our eshop prusa3d.com.
- ① Note that you have to be logged in to have access to the spare parts section.

STEP 2 Tools necessary for this guide



- For this chapter, please prepare:
- 3.0mm Allen key
- T10 torx key / T10 torx screwdriver

STEP 3 Advanced Filtration: parts preparation



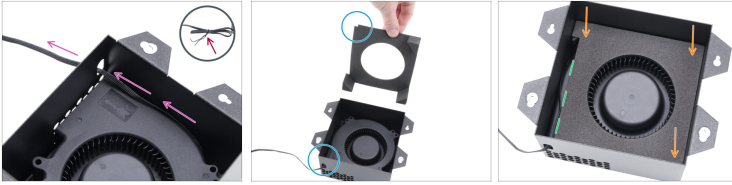
- For the following steps, please prepare:
- Filtration case (1x)
- High Pressure Blower (1x)
- HEPA filter (1x)
- Sealing foam (1x)
- M5x6r screw (2x)
- M3x4rT screw (4x)

STEP 4 Installing the blower



- ✚ Insert the blower into the filtration case with the air flow opening facing the grid on the case.
- ✚ Ensure the blower cable is positioned on top and not trapped underneath.
- ✚ From underneath the filtration case, align any hole with one on the blower.
- ✚ Secure the blower with the M5x6r screw.
 - ⬢ The **hole isn't threaded**, so the screw will cut its own - expect some resistance. Push on the blower from the inside to help.
- ⚠ **Do not extra overtighten, the tapped thread may be stripped.**
- ✚ Continue in the same way with the remaining hole.

STEP 5 Installing the sealing foam



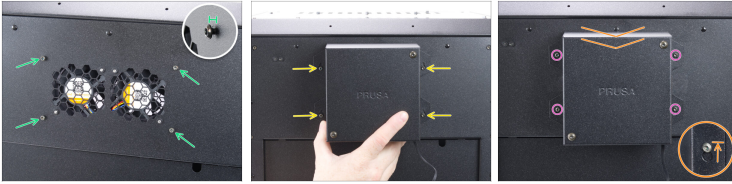
- ◆ Untie the blower cable harness.
 - ① Don't throw away the wire tie, it will come in handy later.
- ◆ Route the blower cable next to the blower case and out through the oval hole above the grid.
- ◆ Place the sealing foam as shown, with the corner cutout aligned to the same side as the cable outlet.
 - ⚠ **Make sure the foam protrusions face the correct direction.**
- ◆ Place the sealing foam over the blower, **ensuring the protrusions fill the corner gaps** around it.
- ◆ Check the blower cable is routed straight and fits properly inside the foam cutout.

STEP 6 Inserting the HEPA filter



-  **Remove the HEPA filter from its packaging.**
-  Insert the HEPA filter into the filtration case assembly.
-  **Ensure it is oriented correctly.** Use the printed text on the filter as a guide.
-  The filter must sit flush with the edges of the filtration case.

STEP 7 Mounting the filtration assembly



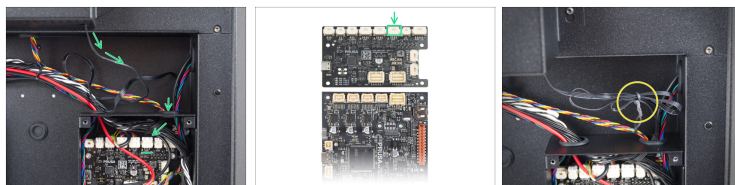
- Insert four M3x4rT screws on the back of the printer.
- Do not tighten the screws completely**, leave approximately a 2 mm (0.08 in) gap.
- Mount the filtration assembly onto the screws using the large holes in the assembly.
- Slide the filtration assembly downward to lock it into its final position on the screws.
- Tighten all four screws.

STEP 8 Removing the electronics covers



- On the inside of the printer, remove the two M3x4rT screws holding the back cover.
- On the back of the printer, remove the top cable cover from the printer.
- Release six M3x4rT screws on the xBuddy box cover.
- Slide out the xBuddy box cover and put it aside.

STEP 9 Connecting the blower cable



- Guide the blower cable through the right hole and connect it to the slot labeled *FAN3* on the xBuddy extension board.
- It's recommended to create a loop with the excess cable and secure it using the wire tie that came on the blower cable.

STEP 10 Covering the electronics



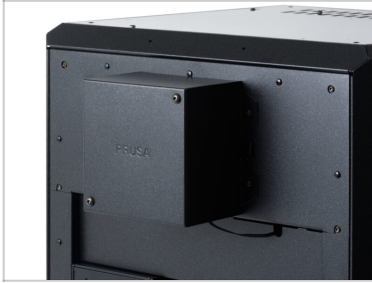
- Attach the xBuddy box cover to the electronics box and secure it using the six M3x4rT screws you previously removed.
- Align the rear sheet metal cover so that the cables can run through the "tray".
- Guide the blower cable through the U-shaped cutout in the cover. **Avoid pinch the cable.**
- Place the rear sheet metal cover into the recess. Push it toward the printer, then move it upward to engage it.
 - There are four tabs that should engage into the printer's chassis.
- ⚠ **Ensure the blower cable is still in U-shaped cutout.**
- Secure the rear cover in place using two M3x4rT screws from inside the printer.

STEP 11 Firmware INFO



- Starting with firmware version 6.3.1, a new menu option for the *Filtration Fan* is available.
- To update the firmware, please follow the dedicated instructions available at [How to update firmware](#).
- Navigate to your printer settings: *Settings* -> *Chamber Filtration* and select *Chamber Filtration [none]*.
- Enable *Advanced Filtration* mode or *DIY* mode if you have a custom filtration setup.
- The *Filtration Fan* option can be found in the menu:
 - Idle mode** - *Control* -> *Temperature* -> *Filtration Fan*
 - Printing** - *Tune* -> *Filtration Fan*
- The *Filtration Fan* is set to *Auto* by default. This means it will automatically activate depending on the material in use.

STEP 12 Done



◆ **Congratulations!**
You've successfully
installed the
Advanced Filtration
on your Prusa CORE
One.

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